



JICHUAN PIRANHA CHLORINE-FREE

CLEAR CUTTING OIL C-30 CF

AN ENVIRONMENTALLY FRIENDLY GENERAL PURPOSE CLEAR CUTTING OIL

PRODUCT DESCRIPTION:

JICHUAN PIRANHA CLEAR CUTTING OIL C-30 CF is a transparent* oil manufactured for superior performance. It contains chlorine-free additives and oils to provide smooth surface finishes for both ferrous and nonferrous metals. It is non-staining to copper, aluminum and their alloys and contains an effective anti-mist suppressant.

TYPICAL USES:

- Used in broaching, pipe threading, plain threading, tapping, reaming, gear cutting, drilling, and thread rolling of non-ferrous metals and their alloys.
- Also used for reaming, gear cutting, plain drilling, and thread rolling of steel and steel alloys that are easy to moderately difficult to machine (60-80% machinability).
- Recommended for use in automatic screw machines for cutting of non-ferrous metals and their alloys.

FEATURES:

- Excellent tool life.
- Non-corrosive to non-ferrous metals.
- Oiliness additive provides smooth surface finish.
- Transparent for good visual control of cut.
- Effective mist suppressant.
- Chlorine-free nature of this oil makes it readily disposable.
- Dyed green for easy identification.

TYPICAL INSPECTIONS

GRAVITY,°API	23.6
FLASH POINT,°F.	360
COLOR	GREEN
VISCOSITY:	
SUS@100°F.	125
cSt@40°C.	23.60
FATTY OILS,WT.%	2.0

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VALUES SHOWN HERE ARE TYPICAL AND MAY VARY

*Note: This product is darker due to new state of the art technology.

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